



Rubber Stair Tread & Risers

TECHNICAL DATA

This document is intended to cover technical data for all Rubber Stair Tread & Riser concepts for Procedo Flooring including Round Disc, Milled, Square and Smooth in Solid and Chip color formats.

Nominal Dimensions	Various Lengths from 36" - 108" depending upon style
Finish	Smooth & Milled
ASTM F2169 - Resilient Stair Treads	Type TS, Class 1 & 2, Group 1 & 2, Grade 1
ASTM E648 (NFPA 253) - Critical Radiant Flux	Class 1, $\geq 0.45 \text{ W/cm}^2$
ASTM E662 (NFPA 258) - Smoke Density	Passes, ≤ 450
CAN/ULC-S102.2 - Surface Burning	115 Flame Spread Rating 275 Smoke Developed Classification
ASTM D2047 - Static Coefficient of Friction	≥ 0.80
Available Abrasive Strip Colors	Yellow, Black, White, & Glow in the Dark
Acclimation Time	48 Hours, see installation instructions for details
Service & Storage Temperature	65° - 85° F, see installation instructions for details
Sustainability Information	Contributes to LEED v4/4.1 Meets CA 01350 Requirements FloorScore Certification*
Warranty	10 Year 25 Year on Metal Reinforced Square 5 Year on Risers; see warranty document for details

Recommended Adhesives	Excelsior TP-620, Pressure Sensitive Tread Tape Excelsior EN-610, Epoxy Nose Filler Excelsior AW-510, Wet-Set Acrylic Excelsior C-630, Contact Adhesive Excelsior U-705, Urethane Wet-Set
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Technical Support	solutions@rhctechnical.com
Product Support	support@procedoflooring.com
Technical Documentation	www.procedoflooring.com

*certificate or document available on website

Butting Treads & Pattern Alignment

Wider stairwells and stairwells that require pattern alignment will require additional planning and dry fitting prior to installation. We recommend ordering treads the next size up to achieve these layouts and installations. Our treads are manufactured to be trimmed on each end of the length and the depth of the tread.